

# DIVERSITY IN AUSTRALIAN MANUFACTURING: DRIVING INNOVATION AND SUCCESS

The Australian manufacturing sector is increasingly recognising the importance of diversity and inclusion for fostering innovation, enhancing productivity, and achieving overall business success.

# Key Takeaways on Diverse Workforces and Productivity for the Manufacturing Sector in Australia

#### **Overview**

Research shows that a diverse workforce can significantly enhance productivity and drive growth in the manufacturing sector. However, the Australian manufacturing industry has yet to fully realise these benefits due to challenges in implementing effective diversity and inclusion strategies.

Here are the key findings:

### Evidence from the Australian Manufacturing Sector

The manufacturing sector in Australia currently lacks robust human resources diversity management practices, which limits the ability to fully leverage the benefits of workforce diversity.

#### **Benefits Identified:**

- There are opportunities for cross-cultural learning and knowledge-sharing.
- Lower absenteeism rates and reduced labour turnover contribute to a more stable and productive workforce. (ANZIF 2020)

#### **Broader Australian Evidence on Diversity and Productivity**

- Profitability and Competitiveness: Organizations with higher gender diversity on executive teams have a 25% greater likelihood of above-average profitability. Similarly, diverse companies are 35% more likely to outperform their competitors. (McKinsey & Co, 2020)
- Public Sector Insights: The Australian Public Service (APS) has demonstrated that diversity and inclusion are critical enablers of performance, particularly in adapting to future challenges. (APS 2019)

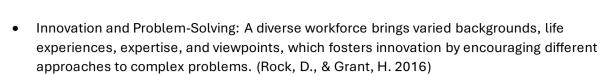
#### Insights from the Productivity Commission











• Enhancing Productivity: Leveraging diversity can lead to increased productivity, particularly when diverse teams tackle multifaceted challenges. (Rock, D., & Grant, H. 2016)

# Key Benefits of Diversity

"Nice Work" IF YOU CAN GET IT

#### 1. Enhanced Innovation and Problem-Solving

- Collaboration among individuals from varied backgrounds boosts creativity in manufacturing processes. (vBeyond)
- Diverse teams bring multiple perspectives to industry challenges, improving problemsolving capacity. (vBeyond)

#### 2. Improved Financial Performance

- Australian businesses with registered IP have a larger share of women and migrants in their STEM workforce. (IP Australia quoting STEM Workforce: 2020 report)
- Cultural and ethnic diversity in leadership correlates with increased research intensity in Australian firms. (IP Australia quoting STEM Workforce: 2020 report)
- Ethnically diverse organisations outperform non-diverse competitors by an average of 35%. (McKinsey & Co 2015 and 2020)

#### 3. Better Talent Attraction and Retention

- The Australian manufacturing industry is projected to increase employment by 16.8%, adding 120,000 workers by 2033. (Manufacturing Skills Alliance, 2024 Workforce Plan)
- Inclusive recruitment practices help manufacturers manage their workforce and maintain competitiveness.

#### 4. Increased Productivity and Performance

- Women in leadership roles are associated with greater efficiency in converting R&D investment into IP among firms with a STEM workforce. (IP Australia)
- Migrant participation in leadership predicts an incremental increase in research intensity for Australian businesses. (IP Australia)
- Diverse teams bring varied experiences, expertise, and perspectives, crucial for creativity and problem-solving in modern manufacturing.

#### 5. Improved Market Understanding

• Better understanding of diverse customer bases leads to improved product development and market expansion.











### Importance of Cultural Diversity in Leadership

- Over 57% of engineers in Australia were born overseas, yet there is a lack of cultural diversity in leadership roles. (Engineers Australia 2023)
- Culturally diverse leadership teams can provide a competitive edge for Australian businesses, particularly in engineering and manufacturing.
- There's a growing recognition of the need for culturally diverse leadership to match the diversity of the Australian population.

# Challenges and Opportunities

#### Addressing Skills Shortages

- Need to attract and increase the pipeline of apprentices.
- Addressing the 'skills retirement cliff' posed by an ageing workforce.

#### Improving Diversity

The 2024 Manufacturing Workforce Plan emphasises:

- Greater inclusion of women, First Nations Australians, culturally and linguistically diverse (CALD) communities, and individuals with disabilities.
- Continuous skills development to meet demands in emerging sectors like clean energy, defence, medical, and space technologies.

#### **Overcoming Barriers for Immigrant Engineers**

- Challenges in finding jobs matching their expertise and advancing to leadership positions.
- Need for targeted support and regulatory frameworks to improve employability of immigrants in the sector.

#### **Current State of Diversity**

- Significant lack of diversity in the manufacturing workforce, particularly in trades and technical roles.
- Under-representation of women, First Nations Australians, CALD communities, and people with disabilities.
- Manufacturing struggles to attract a diverse workforce compared to other sectors.

### Strategies for Implementing Diversity

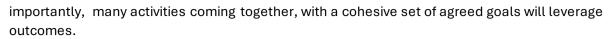
There are a range of strategies to implement to improve diversity in the workplace and improve productivity. Each of these should be tailored to the needs and context of the organisation and











- 1. Engage schools, community groups, and employers in promoting manufacturing careers.
- 2. Implement flexible work arrangements and knowledge transfer programs to retain older workers' expertise.
- 3. Develop initiatives for succession planning and mentoring to pass critical skills to the next generation.
- 4. Create supportive networks and leadership training programs to attract underrepresented groups.
- 5. Optimise work environments to make manufacturing more inclusive.
- 6. Implement industry education programs to support and attract entrants from diverse backgrounds.
- 7. Focus on creating support networks, such as mentoring for underrepresented groups.
- 8. Develop leadership programs to help industry leaders manage a diverse workforce.
- 9. Offer workplace flexibility to accommodate diverse employee needs (e.g., flexible hours, access to childcare).
- 10. Scale up successful apprenticeship and mentorship programs that have effectively employed diverse groups.
- 11. Implement approaches such as the Map-Bridge-Integrate (MBI) Model (Maznevski and DiStefano, 2000) to understand and manage cultural differences in the workplace.
- 12. Provide education on systematic discrimination, implicit bias, and privilege to create more inclusive environments.
- 13. Develop inclusive leadership practices that recognise and nurture different cultural leadership styles.

# **Future Outlook**

The Australian engineering and manufacturing sectors are well-positioned to lead in cultural diversity:

- The industry benefits significantly from overseas talent and should leverage this diversity for leadership roles.
- Companies that invest in diversity and inclusion consistently outperform their competitors.











• By embracing cultural diversity, particularly in leadership positions, Australian manufacturing companies can enhance their competitiveness, innovation capabilities, and overall productivity in the global market.

# Conclusion

Increasing diversity within the Australian manufacturing workforce is crucial for addressing key skill challenges and driving innovation. By engaging underutilised groups and creating inclusive workplaces, the industry can expand its talent pool and better meet the demands of a rapidly evolving economic landscape. Implementing these strategies will not only improve productivity and performance but also position Australia as a leader in innovative manufacturing.











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